

**PANAM**

**NEEDLE VALVE**  
**HP Series**



Catalogue No. NV-HP-2  
June 2005.

## HP Series Needle Valves

**PANAM** HP Series Needle Valves are specially designed and ruggedly manufactured for use in corrosive & hazardous environment. These valves are used in process control, instrumentation and flow control application. These valves are precision machined, designer durability and maximum efficiency to provide high quality and low cost alternatives in fluid and gaseous control systems of different applications, to meet the exacting standards of our growing and demanding customers.

**PANAM** HP Series Valves are available in High Grade Stainless Steel, Carbon steel, Brass and Monel materials in variety of end connections includes Male / Female threaded NPT, BSP, BSPT, ISO, DIN and JIS tapered / Straight threaded pipe ends. Valves can be supplied to meet current revision of NACE MR-01-75 (Sour Gas Service).

## Features-Benefits

**One piece body construction no welding** - For high strength and full safety.

**Vee tip design** - Controls accurate flow.

**Stem threads Rolled & Hard Plated** - Provides additional strength & maximum service life.

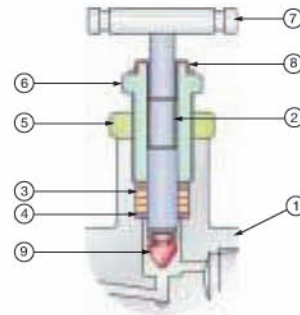
**Mirror Finish Stem, burnished to a 16RMS** - Extends packing life and smooth stem operation

**Stainless Steel Handle** - For proper actuation.

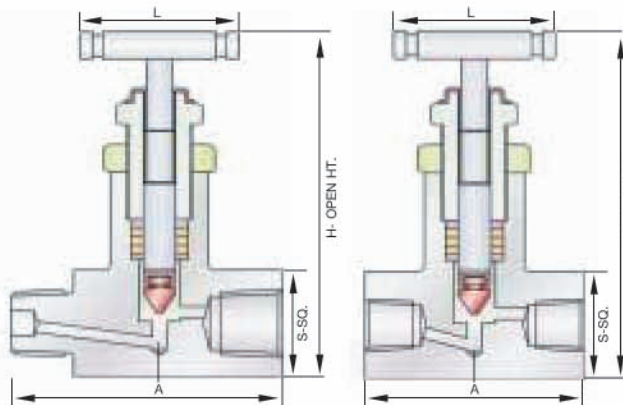
**Dust Cap** - Prevents contaminants and lubricant washout of bonnet assembly.

## Material of Construction

Sr No.	Part	Qty.	Material
1	Body	1	A479-316 / A-105
2	Stem	1	A479-316 / A-105
3	Packing Washer	1	A479-316 / A-105
4	Gland Packing	1	Glass Filled PTFE
5	Lock Nut	1	A479-316 / A-105
6	Gland Retainer	1	A479-316 / A-105
7	Handle	1	Stainless Steel
8	Dust Cap	1	Plastic
9	Vee Tip	1	A564-630



## Dimensions



Part No.	Size	A(MF)	A(FF)	S-SQ	H	L
PNV-HP-S-4-MF PNV-HP-S-4-FF	1/4"	60	55	25	86	60
PNV-HP-S-6-MF PNV-HP-S-6-FF	1/8"	60	55	28	86	60
PNV-HP-S-8-MF PNV-HP-S-8-FF	1/2"	82	75	34	98	70
PNV-HP-S-12-MF PNV-HP-S-12-FF	3/4"	87	80	38	98	70

Pressure/Temperature Ratings:-

Orifice	Cv	Pressure Rating	Temperature Rating
5 mm.	0.22	10000 PSI (700bar)	-65° to 200° F (-50° to 93° C)

## Standard Testings

Each valve is hydrostatically tested in accordance with MSS-SP-99. This procedure includes testing of the body cavity. Hydrostatic test is performed with pure water or other liquids of similar or lower viscosity at 1.5 times and seat leakage test at 1.1 times of the maximum working pressure.

Each valve is also tested with Nitrogen Gas at 1000 psi for seat, seal and shell leakage.

Other tests like Vibration, Temperature, Helium are available upon request.



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AN ISO 9001:2000 COMPANY

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