

# Pump Service Kit

Base Model Parts Kit for CROSSFIRE Pump - complete with re-usable Milwaukee case and common service parts.

**Parts Included:**

- Fluid end XF1 O-rings
- Fluid end hard parts
- 2-piece inlet check valves
- Plunger discs
- One N' Done followers and glands
- Spare bolts
- Wrench
- Resistors
- Bushings
- Terminal blocksPu
- Lube



All parts organized in Milwaukee pack out kit, with extra slots available for additional parts.

Please note that soft goods kits (fluid end packings) and plungers are not included in the base model kit. Please add on and order extra parts per customer or site requirement. There are open spaces allotted in the kit for these components.

**Complete BOM:**

Part Number	Description	QTY In Kit	Min Order QTY for Refills
LCO-LSI-BUSHING	Delrin Bushing for LSI Compressor Top Works	4	1
LCO-Terminal Block	CROSSFIRE - Terminal Block for Motor Wires	4	1
LCO-RESISTOR	250 Ohm Resistor for CROSSFIRE Controller	5	1
LCO-WRENCH	Custom wrench for CROSSFIRE - Multi tool version	1	1
LCO-3/16" Retaining Gland	Retaining Gland for One N Done Fluid End - 3/16" Size	4	4
LCO-1/4" Retaining Gland	Retaining Gland for One N Done Fluid End - 1/4" Size	4	4
LCO-3/8" Retaining Gland	Retaining Gland for One N Done Fluid End - 3/8" Size	4	4
LCO-1/2" x 7/8" Retaining Gland	Retaining Gland for One N Done Fluid End - 1/2 x 7/8" Size	4	4

LCO-1/2" x 1" Retaining Gland	Retaining Gland for One N Done Fluid End - 1/2 x 1" Size	4	4
LCO-TOPBUSH	Pump Fluid End LCO-TOPBUSH	4	4
LCO-BOTBUSH	Pump Fluid End LCO-BOTBUSH	4	4
LCO-InsideSeat	Pump Fluid End LCO-InsideSeat	4	4
LCO-BB-SS04	1/4" 316 SS Ball Bearing	25	25
LCO-BB-SS06	3/8" 316 SS Ball Bearing	50	50
LCO-SpringPumpPFE	Compression Spring For Fluid End	25	25
Plunger-03-DISC	Plunger Disc for 3/16" Fluid End	16	16
Plunger-04-DISC	Plunger Disc for 1/4" Fluid End	16	16
Plunger-06-DISC	Plunger Disc for 3/8" Fluid End	16	16
Plunger-08-DISC	Plunger Disc for 1/2" Fluid End	16	16
LCO-1ND-03-FOLLOWER	One N Done Follower - 3/16" Size	4	4
LCO-1ND-04-FOLLOWER	One N Done Follower - 1/4" Size	4	4
LCO-1ND-06-FOLLOWER	One N Done Follower - 3/8" Size	4	4
LCO-1ND-08-FOLLOWER	One N Done Follower - 1/2" Size	4	4
LCO-012-XF1	LCO Proprietary Blend Small O-ring - 012 Size	20	20
LCO-016-XF1	LCO Proprietary Blend Large O-ring - 016 Size	10	10
LCO-M6 BOLTS	M6 gearbox/motor connection, complete with lock and flat washers	4	4
LCO-M8 BOLTS	M8 Bolts for GB topworks connections	4	4
Yoke-Bolt	Bolts for Yokes	16	16
LCO-HGD-PIN-02	1/8" half groove dowel pin	10	10
LCO-TRUNNION BOLTS	Bolts for Trunnions	8	8
LCO-LSI BUSHING BOLTS	Bolts for Bushings	4	4
LCO-2-BB-T	LCO 2 Piece Bottom Bushing with 3x Teflon O-rings Installed	4	1
LCO-2-BB-T-Oring	Teflon O-rings Kit Only - for 2 Piece Bottom Bushing (3x O-rings per Kit)	10	10
LCO-R-IS-T	CROSSFIRE Inside seat - Complete with Teflon O-ring pre-installed	4	4
LCO-RED N' TACKY LUBE	Lube for topworks – ¼ oz container	2	1